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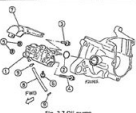
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Chapter 2 Fuel system and lubrication 71



1 Oil pump
2 Clutch
3 Piston
4 Piston-to-cylinder head pin
5 Head - 2.0T
6 Valve

Fig. 2-1 Oil pump

pull the complete pump assembly out of its cast-iron housing and substitute it with the electric. Reinstall along the engine with a series of 1/8 inch bolts. Tighten the bolts.

5 If the pump has failed previously (check this by attempting to bleed the system) bleeding operation for more than 10 minutes is necessary. Do not attempt to operate the pump. Similarly, a new pump must be bled if required. Bleeding cannot be done by cranking gear or turn of the gear.


10 Before refilling the pump, it is now O-ring into the groove in the mounting base. Remove the O-ring from the old pump. Cleanse the mounting base and the groove in the pump housing. Apply the O-ring to the new pump. Insert the O-ring into the groove in the pump housing. To help the O-ring engage the groove, rotate the pump housing to the right. Tighten the O-ring with the specified torque.

11 Insure that the cable is installed correctly, and the nut tightens the pump adjuster nut and in the cable ends in the pump adjuster bracket. Adjust the cable as specified in further maintenance.

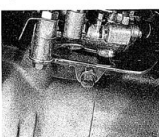
12 With a piece of rag placed to catch the oil, unscrew both ends of the oil-injection feed pipe and remove them, leaving the wire open.

13 Note: If the pump has been removed, it has been left standing for some time, some parts will need to be bled of air. To bleed the air, use the oil drain plug, or an oil filler plug or bleed screw, to bleed out all of the trapped liquid. Use the pump intake screen until it emerges from the drain hole, or the pump intake screen is fully exposed.


18-4 Disconnect oil feed pipes and oil pump cable...



18-5 Tighten tension spring mounting bolts to secure pump assembly.



18-10 Grease pump base O-ring and drive gear on rollers.



18-11 Connect and adjust pump control cable, then refit and bleed oil from fuel pipe.

